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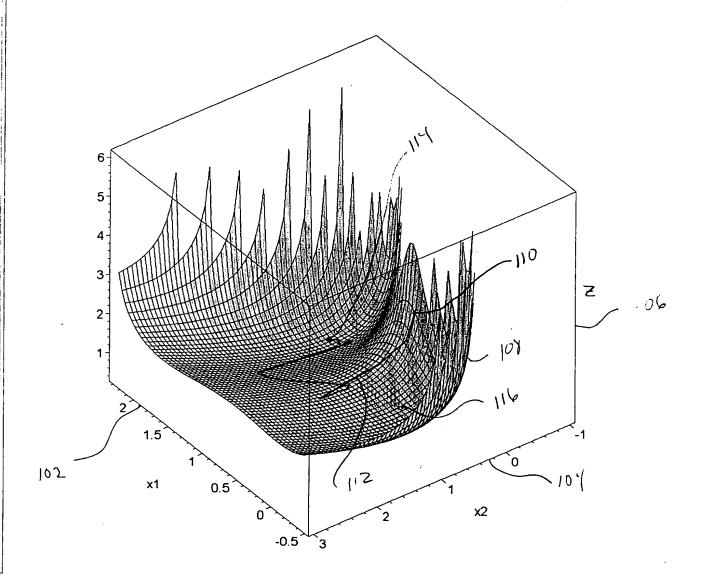


Figure 1A .:

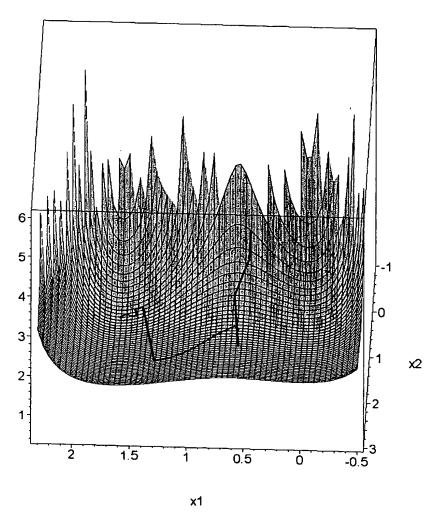


Figure 1B

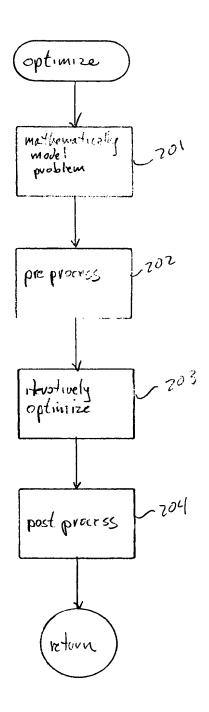
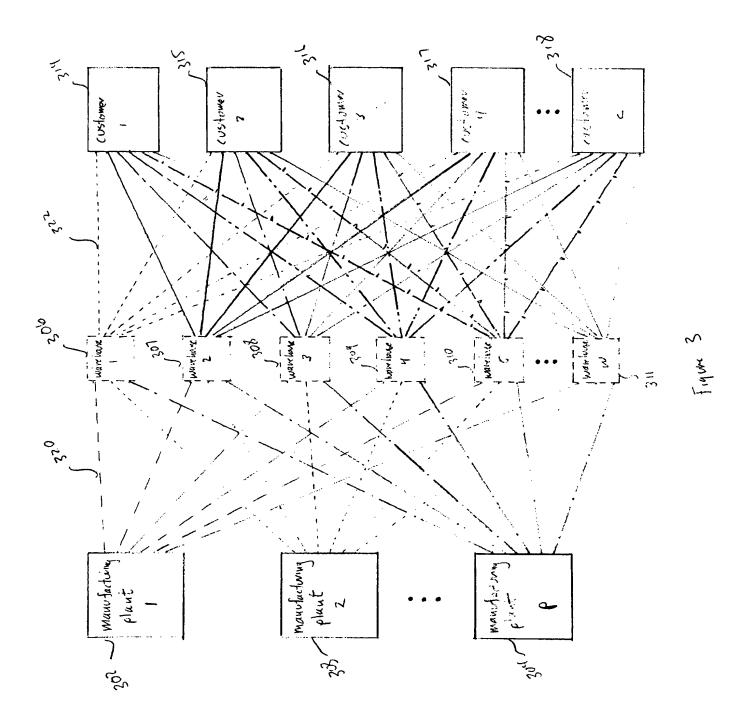
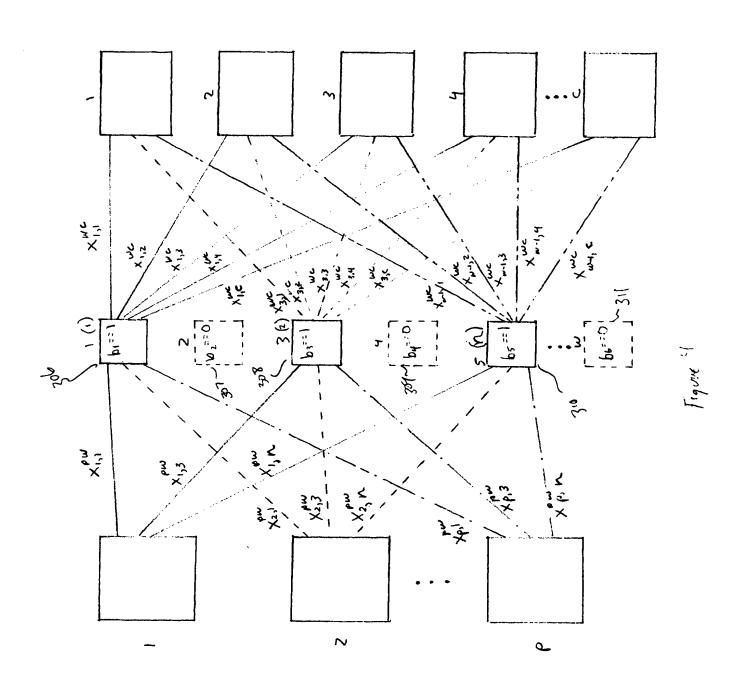
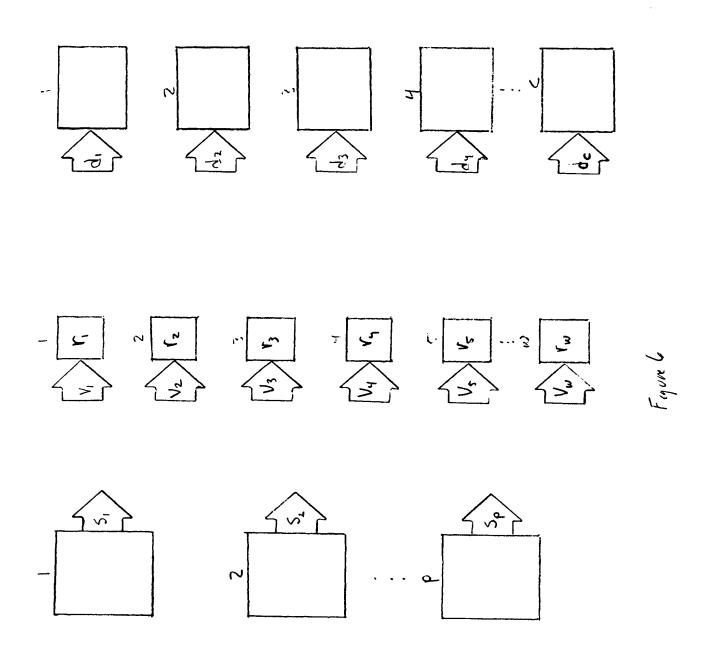
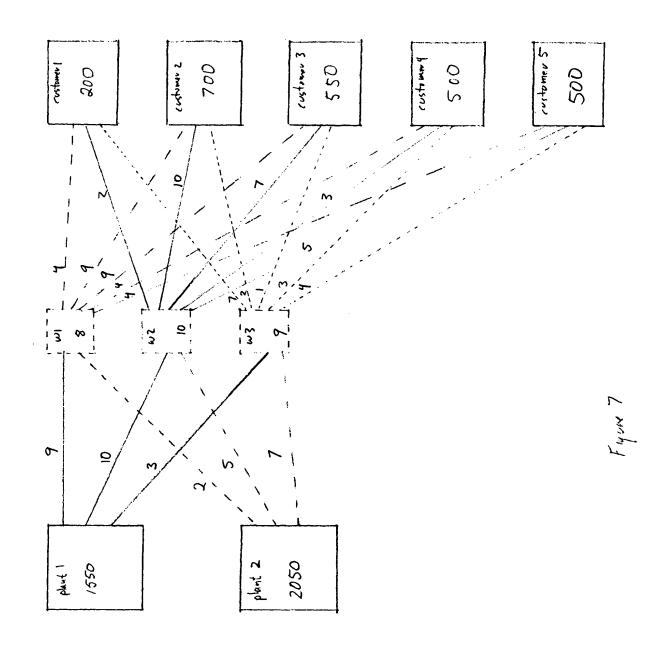


Figure 2









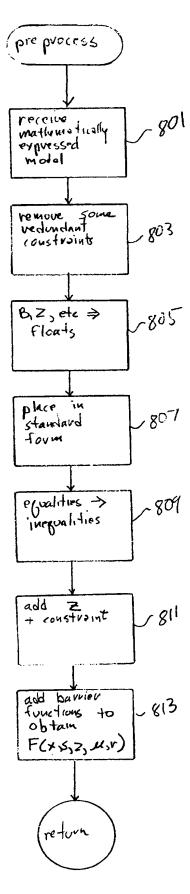
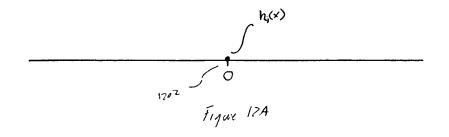


Figure &

Figure 9

```
\begin{array}{ll} & \min \limits_{\mathbf{x},\mathbf{b}} & C\left(\mathbf{x},\mathbf{b}\right) = \begin{pmatrix} 13950x_{11}^{pw} + 15500x_{12}^{pw} + 4650x_{13}^{pw} \\ +4100x_{12}^{pw} + 10250x_{22}^{pw} + 14356x_{13}^{pw} \\ +800x_{13}^{pw} + 6300x_{22}^{pw} + 14356x_{23}^{pw} \\ +2000x_{14}^{pw} + 2000x_{15}^{pw} + 4500x_{23}^{pw} \\ +2000x_{14}^{pw} + 2000x_{15}^{pw} + 4500x_{23}^{pw} \\ +2500x_{25}^{pw} + 1500x_{23}^{pw} + 1500x_{23}^{pw} \\ +2500x_{25}^{pw} + 1500x_{23}^{pw} + 1500x_{23}^{pw} \\ +550x_{23}^{pw} + 1500x_{23}^{pw} + 2550x_{23}^{pw} + 550x_{23}^{pw} + 550x_{23}^{pw} + 550x_{23}^{pw} + 500x_{23}^{pw} \\ +550x_{23}^{pw} + 2050x_{23}^{pw} - (200x_{11}^{pw} + 700x_{22}^{pw} + 550x_{23}^{pw} + 500x_{23}^{pw} + 500x_{2
```

```
 \min_{\mathbf{x},\mathbf{b}} C(\mathbf{x},\mathbf{b}) = \begin{pmatrix} 13950x_{11}^{pw} + 15500x_{12}^{pw} + 4650x_{13}^{pw} \\ +4100x_{21}^{pw} + 10250x_{22}^{pw} + 14350x_{23}^{pw} \\ +800x_{11}^{pw} + 6300x_{12}^{pw} + 4950x_{13}^{pw} \\ +2000x_{22}^{pw} + 3850x_{23}^{pw} + 1400x_{22}^{pw} \\ +2500x_{22}^{pw} + 3850x_{23}^{pw} + 1500x_{24}^{pw} \\ +2500x_{22}^{pw} + 1400x_{31}^{pw} + 1400x_{32}^{pw} \\ +250x_{33}^{pw} + 1500x_{34}^{pw} + 2000x_{35}^{pw} \\ +8b_1 + 10b_2 + 9b_3 \end{pmatrix}  s.t.  -x_{11}^{pw} - x_{12}^{pw} - x_{13}^{pw} + 1 \ge 0 \\ -x_{21}^{pw} - x_{22}^{pw} - x_{13}^{pw} + 1 \ge 0 \\ -x_{21}^{pw} - x_{22}^{pw} - x_{13}^{pw} + 1 \ge 0 \\ 1550x_{12}^{pw} + 2050x_{22}^{pw} - (200x_{11}^{pw} + 700x_{12}^{pw} + 550x_{13}^{pw} + 500x_{13}^{pw} + 500x_{23}^{pw} + 500x_{23}^
```



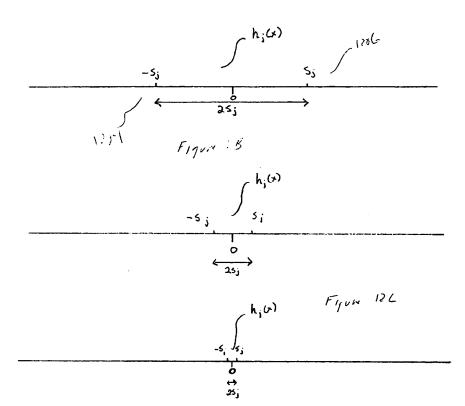


Figure 120

```
\begin{array}{l} 13950x_{11}^{pw} + 15500x_{12}^{pw} + 4650x_{13}^{pw} + 4100x_{2}^{pw} + 10250x_{23}^{pw} \\ + 14350x_{23}^{pw} + 800x_{11}^{wc} + 6300x_{12}^{wc} + 4950x_{13}^{wc} + 2000x_{14}^{wc} \\ + 2000x_{23}^{wc} + 400x_{23}^{wc} + 7000x_{22}^{wc} + 3850x_{23}^{wc} + 1500x_{23}^{wc} \\ + 2500x_{23}^{wc} + 1400x_{31}^{wc} + 1400x_{32}^{wc} + 550x_{33}^{wc} + 1500x_{34}^{wc} \\ + 2500x_{23}^{wc} + 8b_{1} + 10b_{2} + 9b_{3} + r_{1}s_{1} + r_{2}s_{2} + r_{3}s_{3} \\ + r_{4}s_{4} + r_{5}s_{5} + r_{6}s_{6} + r_{7}s_{7} + r_{8}s_{8} \end{array}
\min_{\mathbf{x},\mathbf{b},\mathbf{s}} \quad \tilde{C}(\mathbf{x},\mathbf{b},\mathbf{s},\mathbf{r}) =
                                                   \begin{array}{lll} -x_{11}^{pw} & -x_{12}^{pw} - x_{13}^{pw} + 1 \geq 0 \\ -x_{21}^{pw} & -x_{22}^{pw} - x_{23}^{pw} + 1 \geq 0 \\ 1550x_{12}^{pw} & + 2050x_{23}^{pw} - (200x_{11}^{wc} + 700x_{12}^{wc} + 550x_{13}^{wc} + 500x_{14}^{wc} + 500x_{15}^{wc}) \geq 0 \\ 1550x_{12}^{pw} & + 2050x_{22}^{pw} - (200x_{21}^{wc} + 700x_{22}^{wc} + 550x_{23}^{wc} + 500x_{24}^{wc} + 500x_{25}^{wc}) \geq 0 \\ 1550x_{13}^{pw} & + 2050x_{23}^{pw} - (200x_{31}^{wc} + 700x_{32}^{wc} + 550x_{33}^{wc} + 500x_{34}^{wc} + 500x_{35}^{wc}) \geq 0 \\ b_{1} & -x_{11}^{wc} \geq 0 \\ b_{1} & -x_{13}^{wc} \geq 0 \\ b_{1} & -x_{13}^{wc} \geq 0 \\ b_{2} & -x_{22}^{wc} \geq 0 \end{array}
                                                   \begin{array}{l} b_1 - x_{13} \ge 0 \\ b_1 - x_{14}^{wc} \ge 0 \\ b_1 - x_{15}^{wc} \ge 0 \\ b_2 - x_{25}^{wc} \ge 0 \\ b_3 - x_{35}^{wc} \ge 0 \\ b_4 - x_{35}^{wc} \ge 0 \end{array}
                                                       b_3 - x_{32}^{wc} \ge 0
                                                     b_3 - x_{33}^{wc} \ge 0 
 b_3 - x_{34}^{wc} \ge 0
                                             \begin{array}{c} -33c \\ 50 - x_{35}^{24} \ge 0 \\ b_3 - x_{35}^{25} \ge 0 \\ -b_1 - b_2 - b_3 + 2 \ge 0 \\ s_1 + x_{11}^{24} + x_{21}^{24} + x_{31}^{34} - 1 \ge 0 \\ s_2 + x_{12}^{24} + x_{12}^{26} + x_{35}^{36} - 1 \ge 0 \\ s_3 + x_{13}^{12} + x_{25}^{24} + x_{34}^{36} - 1 \ge 0 \\ s_4 + x_{14}^{16} + x_{24}^{26} + x_{34}^{36} - 1 \ge 0 \\ s_5 + x_{16}^{16} + x_{25}^{26} + x_{35}^{35} - 1 \ge 0 \\ s_1 - (x_{11}^{16} + x_{25}^{36} + x_{35}^{36} - 1) \ge 0 \\ s_2 - (x_{15}^{16} + x_{25}^{36} + x_{35}^{36} - 1) \ge 0 \\ s_3 - (x_{13}^{16} + x_{25}^{36} + x_{35}^{36} - 1) \ge 0 \\ s_4 - (x_{15}^{16} + x_{25}^{36} + x_{35}^{36} - 1) \ge 0 \\ s_5 - (x_{15}^{16} + x_{25}^{36} + x_{35}^{36} - 1) \ge 0 \\ s_6 - b_1 (1 - b_1) \ge 0 \\ s_7 - b_2 (1 - b_2) \ge 0 \end{array}
                                                   s_7 - b_2 (1 - b_2) \ge 0

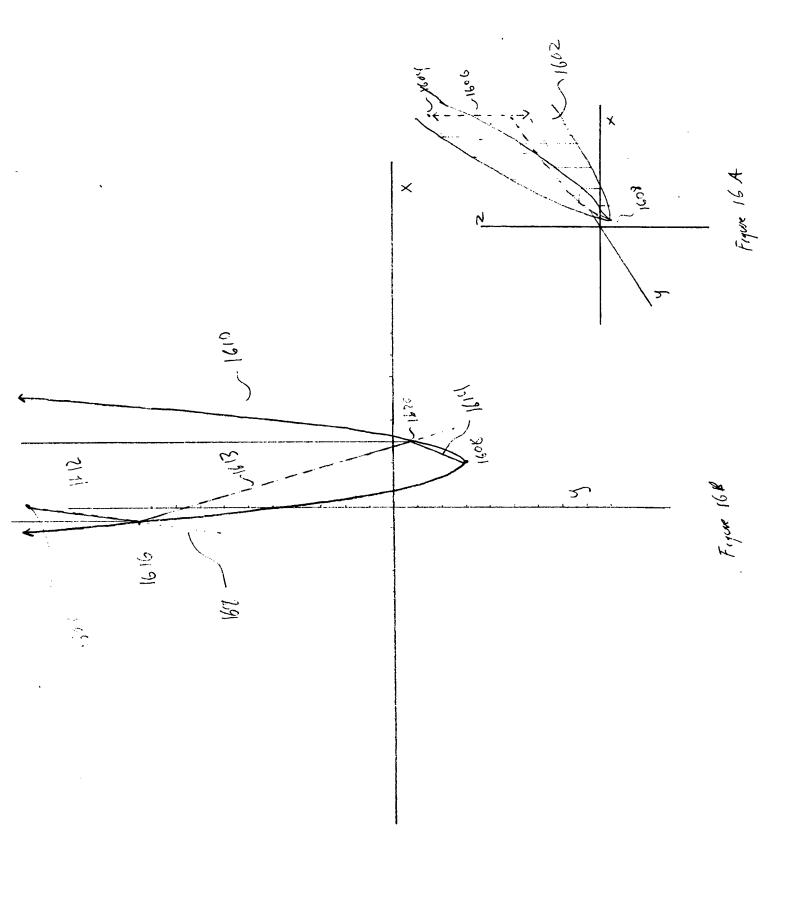
s_8 - b_3 (1 - b_3) \ge 0
                                                     b_1 \geq 0, b_2 \geq 0, b_3 \geq 0
                                                   \begin{array}{ll} 1-b_1 \geq 0, 1-b_2 \geq 0, 1-b_3 \geq 0 \\ x_{ij}^{pw}, x_{jk}^{wc}, s_i \geq 0 \end{array}
```

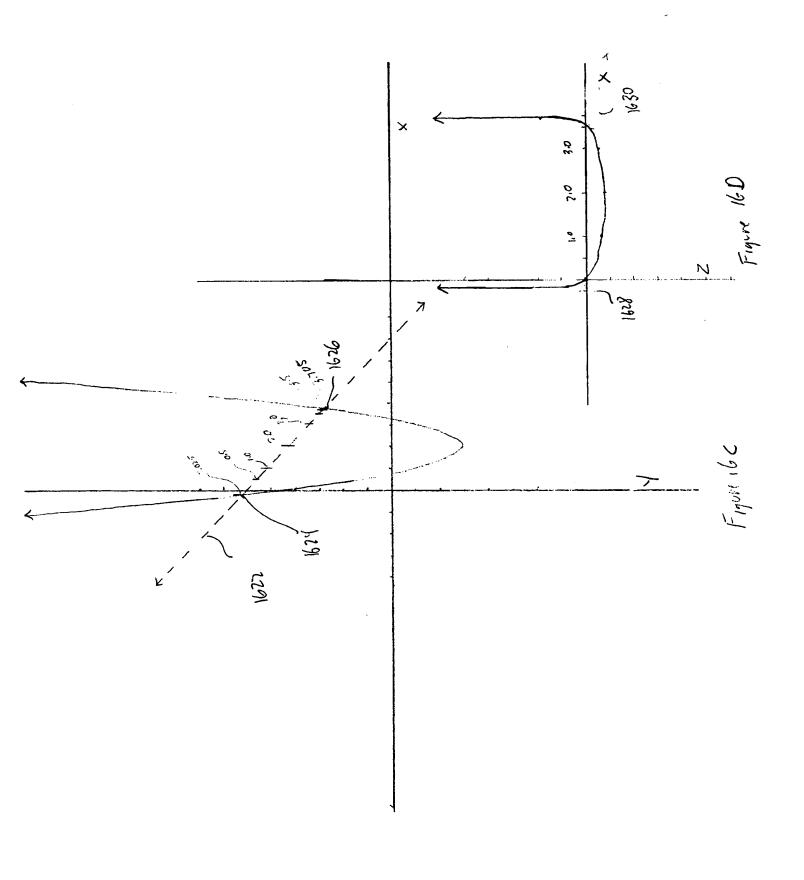
Figure 13

```
m in
x ,b, s, z
s.t.
                       \begin{array}{lll} -x_{11}^{pw} - x_{12}^{pw} - x_{13}^{pw} + 1 &\geq 0 \\ -x_{21}^{pv} - x_{22}^{pw} - x_{23}^{pw} + 1 &\geq 0 \\ 1550x_{11}^{pw} + 2050x_{21}^{pw} - (200x_{11}^{wc} + 700x_{12}^{wc} + 550x_{13}^{wc} + 500x_{14}^{wc} + 500x_{15}^{wc}) &\geq 0 \\ 1550x_{13}^{pw} + 2050x_{22}^{pw} - (200x_{21}^{wc} + 700x_{22}^{wc} + 550x_{23}^{wc} + 500x_{24}^{wc} + 500x_{25}^{wc}) &\geq 0 \\ 1550x_{13}^{pw} + 2050x_{23}^{pw} - (200x_{31}^{wc} + 700x_{32}^{wc} + 550x_{33}^{wc} + 500x_{34}^{wc} + 500x_{35}^{wc}) &\geq 0 \\ b_{1} - x_{11}^{wc} &\geq 0 \\ b_{2} - x_{22}^{wc} &\geq 0 \end{array}
                        b_1-x_{12}^{wc}\geq 0
                        b_1-x_{13}^{wc}\geq 0
                        b_1 - x_{14}^{wc} \ge 0
                        b_1 - x_{15}^{wc} \ge 0
                        b_2 - x_{21}^{wc} \ge 0
                        b_2-x_{22}^{wc}\geq 0
                        b_2-x_{23}^{wc}\geq 0
                        b_2-x_{24}^{wc}\geq 0
                       -b_1 - b_2 - b_3 + 2 \ge 0
                        s_1 + x_{11}^{wc} + x_{21}^{wc} + x_{31}^{wc} - 1 \ge 0
                        s_2 + x_{12}^{wc} + x_{22}^{wc} + x_{32}^{wc} - 1 \ge 0
                        s_3 + x_{13}^{wc} + x_{23}^{wc} + x_{33}^{wc} - 1 \ge 0
                        s_4 + x_{14}^{wc} + x_{24}^{wc} + x_{34}^{wc} - 1 \ge 0
                        s_5 + x_{15}^{wc} + x_{25}^{wc} + x_{35}^{wc} - 1 \ge 0
                       s_1 - (x_{11}^{wc} + x_{21}^{wc} + x_{31}^{wc} - 1) \ge 0

s_2 - (x_{12}^{wc} + x_{22}^{wc} + x_{32}^{wc} - 1) \ge 0
                       \begin{aligned} & (x_{12}^{uc} + x_{23}^{uc} + x_{33}^{uc} - 1) \ge 0 \\ & s_3 - (x_{13}^{uc} + x_{23}^{uc} + x_{33}^{uc} - 1) \ge 0 \\ & s_4 - (x_{14}^{uc} + x_{24}^{uc} + x_{34}^{uc} - 1) \ge 0 \\ & s_5 - (x_{15}^{uc} + x_{25}^{uc} + x_{35}^{uc} - 1) \ge 0 \end{aligned}
                        s_6 - b_1 (1 - b_1) \ge 0
                        s_7 - b_2 (1 - b_2) \ge 0
                        s_8 - b_3 (1 - b_3) \ge 0
                        b_1\geq 0, 1-b_1\geq 0
                        b_2 \geq 0, 1 - b_2 \geq 0
                       \begin{array}{l} b_3 \geq 0, 1 - b_3 \geq 0 \\ x_{ij}^{pw}, x_{jk}^{wc}, s_i \geq 0 \end{array}
                        z - \tilde{C}(\mathbf{x}, \mathbf{b}, \mathbf{s}, \mathbf{r}) \ge 0
```

* Figure 15





```
min
                   F(\mathbf{x}, \mathbf{b}, \mathbf{s}, \mathbf{r}, z, \mathbf{u}) =
                      \begin{array}{l} z-u_1 \ln \left(-x_{11}^{pw}-x_{12}^{pw}-x_{13}^{pw}+1\right)-u_2 \ln \left(-x_{21}^{pw}-x_{22}^{pw}-x_{23}^{pw}+1\right) \\ -u_3 \ln \left(1550x_{11}^{pw}+2050x_{21}^{pw}-\left(200x_{11}^{wc}+700x_{12}^{wc}+550x_{13}^{wc}+500x_{14}^{wc}+500x_{15}^{wc}\right)\right) \\ -u_4 \ln \left(1550x_{12}^{pw}+2050x_{22}^{pw}-\left(200x_{21}^{wc}+700x_{22}^{wc}+550x_{23}^{wc}+500x_{24}^{wc}+500x_{25}^{wc}\right)\right) \\ -u_5 \ln \left(1550x_{13}^{pw}+2050x_{23}^{pw}-\left(200x_{31}^{wc}+700x_{32}^{wc}+550x_{33}^{wc}+550x_{34}^{wc}+500x_{34}^{wc}\right)\right) \\ -u_5 \ln \left(1550x_{13}^{pw}+2050x_{23}^{pw}-\left(200x_{31}^{wc}+700x_{32}^{wc}+550x_{33}^{wc}+550x_{34}^{wc}+500x_{35}^{wc}\right)\right) \\ -u_5 \ln \left(1550x_{13}^{pw}+2050x_{23}^{pw}-\left(200x_{31}^{wc}+700x_{32}^{wc}+550x_{33}^{wc}+550x_{34}^{wc}+500x_{35}^{wc}\right)\right) \end{array}
                       -u_6 \ln (b_1 - x_{11}^{wc}) - u_7 \ln (b_1 - x_{12}^{wc}) - u_8 \ln (b_1 - x_{13}^{wc})
                       -u_9 \ln (b_1 - x_{14}^{wc}) - u_{10} \ln (b_1 - x_{15}^{wc}) - u_{11} \ln (b_2 - x_{21}^{wc})
                       -u_{12}\ln(b_2-x_{22}^{wc})-u_{13}\ln(b_2-x_{23}^{wc})-u_{14}\ln(b_2-x_{24}^{wc})
                       -u_{15}\ln(b_2-x_{25}^{wc})-u_{16}\ln(b_3-x_{31}^{wc})-u_{17}\ln(b_3-x_{32}^{wc})
                       -u_{18}\ln(b_3-x_{33}^{wc})-u_{19}\ln(b_3-x_{34}^{wc})-u_{20}\ln(b_3-x_{35}^{wc})
                       -u_{21}\ln\left(-b_1-b_2-b_3+2\right)-u_{22}\ln\left(s_1+x_{11}^{wc}+x_{21}^{wc}+x_{31}^{wc}-1\right)
                       -u_{23} \ln (s_2 + x_{12}^{wc} + x_{22}^{wc} + x_{32}^{wc} - 1)
                       -u_{24} \ln \left(s_3 + x_{13}^{wc} + x_{23}^{wc} + x_{33}^{wc} - 1\right)
                       -u_{25} \ln \left(s_4 + x_{14}^{wc} + x_{24}^{wc} + x_{34}^{wc} - 1\right)
                       -u_{26} \ln \left(s_5 + x_{15}^{wc} + x_{25}^{wc} + x_{35}^{wc} - 1\right)
                       -u_{27}\ln\left(s_1-\left(x_{11}^{wc}+x_{21}^{wc}+x_{31}^{wc}-1\right)\right)
                      \begin{array}{l} -u_{28} \ln \left( s_2 - \left( x_{12}^{wc} + x_{22}^{wc} + x_{32}^{wc} - 1 \right) \right) \\ -u_{29} \ln \left( s_3 - \left( x_{13}^{wc} + x_{23}^{wc} + x_{33}^{wc} - 1 \right) \right) \\ -u_{30} \ln \left( s_4 - \left( x_{14}^{wc} + x_{24}^{wc} + x_{34}^{wc} - 1 \right) \right) \\ -u_{31} \ln \left( s_5 - \left( x_{15}^{wc} + x_{25}^{wc} + x_{35}^{wc} - 1 \right) \right) \end{array}
                       -u_{32}\ln(s_6-b_1(1-b_1))
                       -u_{33} \ln (s_7 - b_2 (1 - b_2)) - u_{34} \ln (s_8 - b_3 (1 - b_3))
                       -u_{35}\ln(1-b_1) - -u_{36}\ln(1-b_2) - u_{37}\ln(1-b_3)
                       -u_{38} \ln (b_1) - u_{39} \ln (b_2) - u_{40} \ln (b_3)
                       -u_{41} \ln (x_{11}^{pw}) - u_{42} \ln (x_{12}^{pw}) - u_{43} \ln (x_{13}^{pw})
                       -u_{44} \ln (x_{21}^{pw}) - u_{45} \ln (x_{22}^{pw}) - u_{46} \ln (x_{23}^{pw})
                       -u_{47} \ln (x_{11}^{wc}) - u_{48} \ln (x_{12}^{wc}) - u_{49} \ln (x_{13}^{wc}) - u_{50} \ln (x_{14}^{wc})
                       -u_{51} \ln (x_{15}^{wc}) - u_{52} \ln (x_{21}^{wc}) - u_{53} \ln (x_{22}^{wc}) - u_{54} \ln (x_{23}^{wc})
                        -u_{55}\ln\left(x_{24}^{wc}\right)-u_{56}\ln\left(x_{25}^{wc}\right)-u_{57}\ln\left(x_{31}^{wc}\right)-u_{58}\ln\left(x_{32}^{wc}\right)
                        -u_{59}\ln\left(x_{33}^{wc}\right)-u_{60}\ln\left(x_{34}^{wc}\right)-u_{61}\ln\left(x_{35}^{wc}\right)-u_{62}\ln\left(s_{1}\right)
                        -u_{63} \ln (s_2) - u_{64} \ln (s_3) - u_{65} \ln (s_4) - u_{66} \ln (s_5)
                        -u_{67}\ln(s_6) - u_{68}\ln(s_7) - u_{69}\ln(s_8)
                        -u_{70}\ln\left(z-\tilde{C}\left(\mathbf{x},\mathbf{b},\mathbf{s}\right)\right)
```

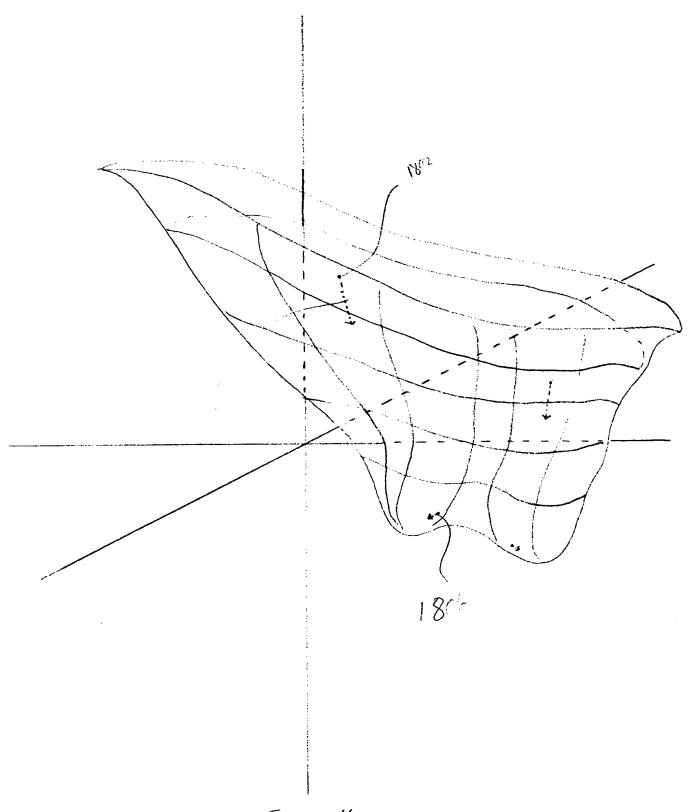


Figure 18

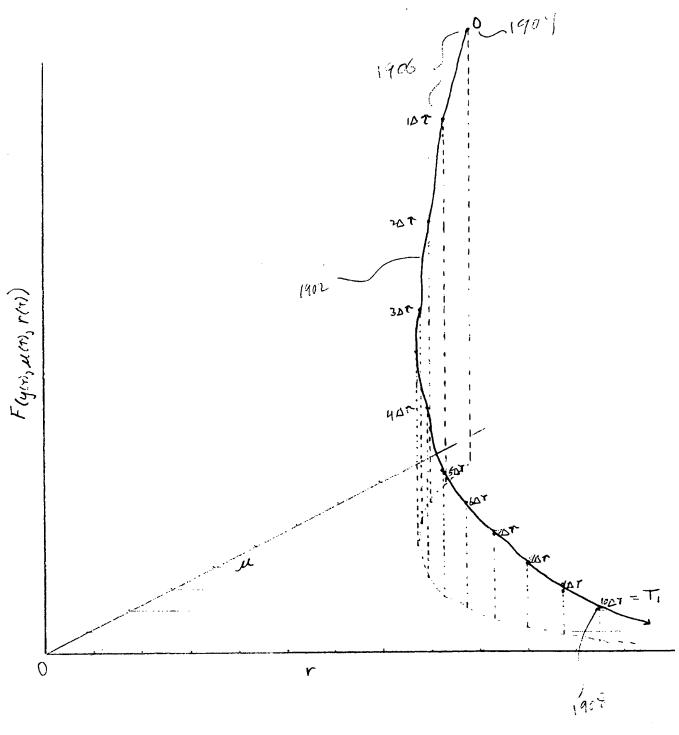


Figure 19

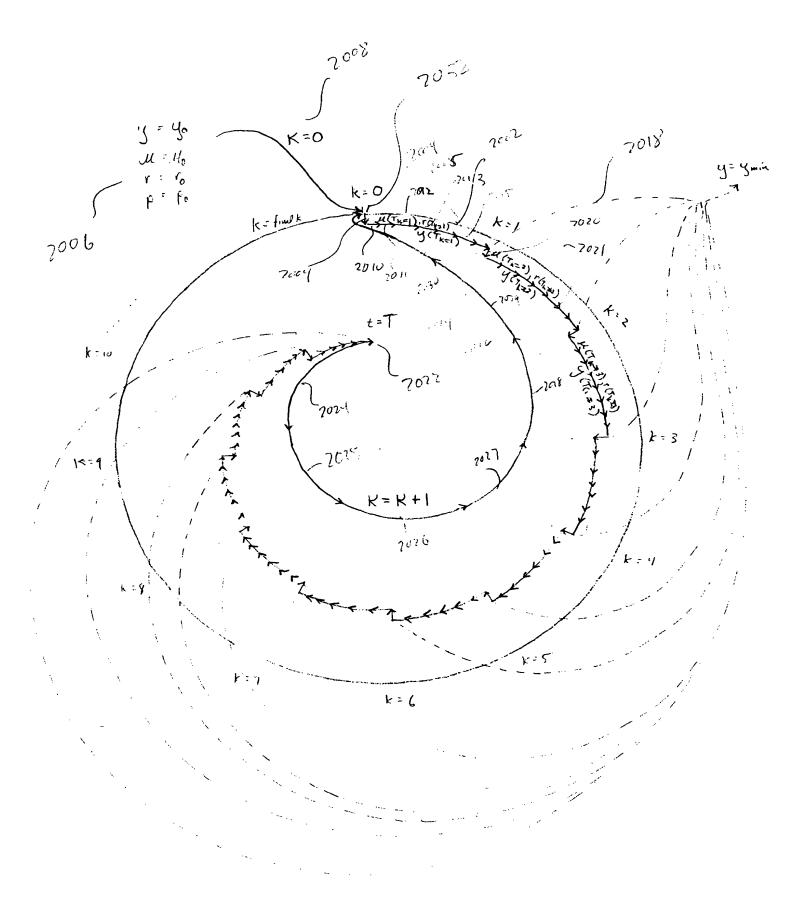
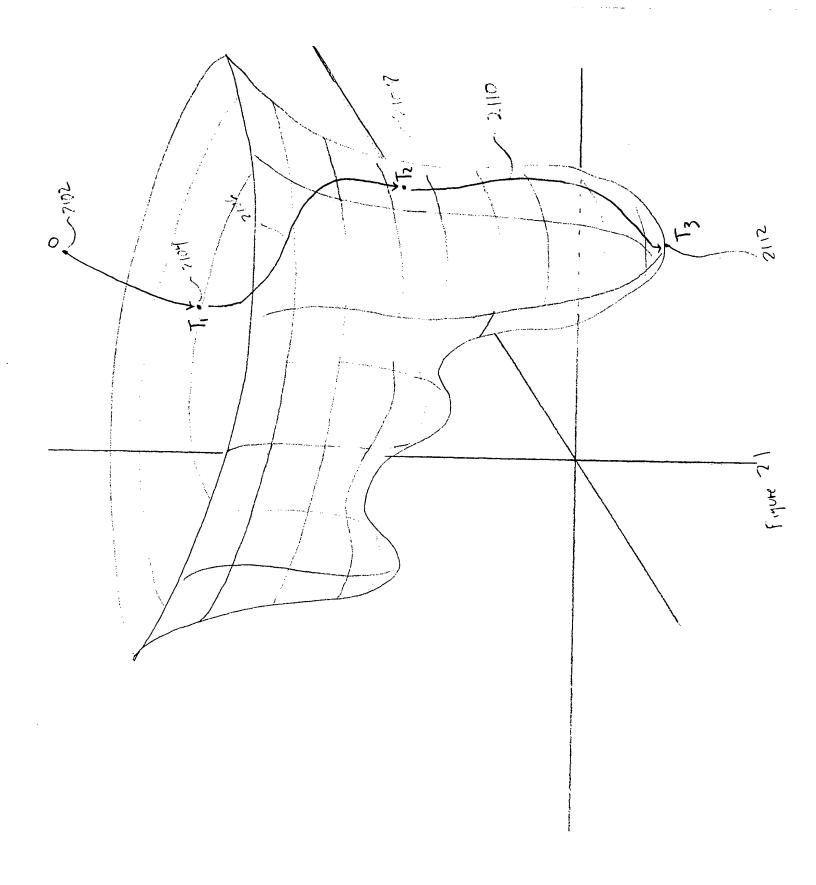


Figure 20



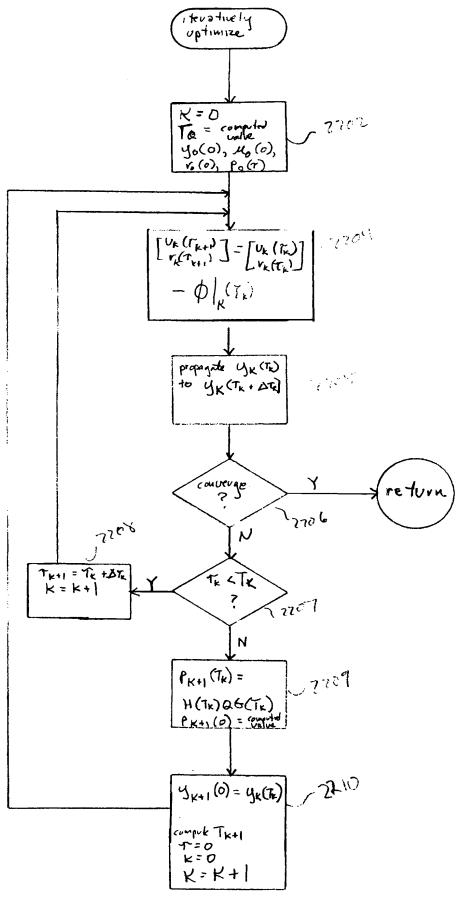
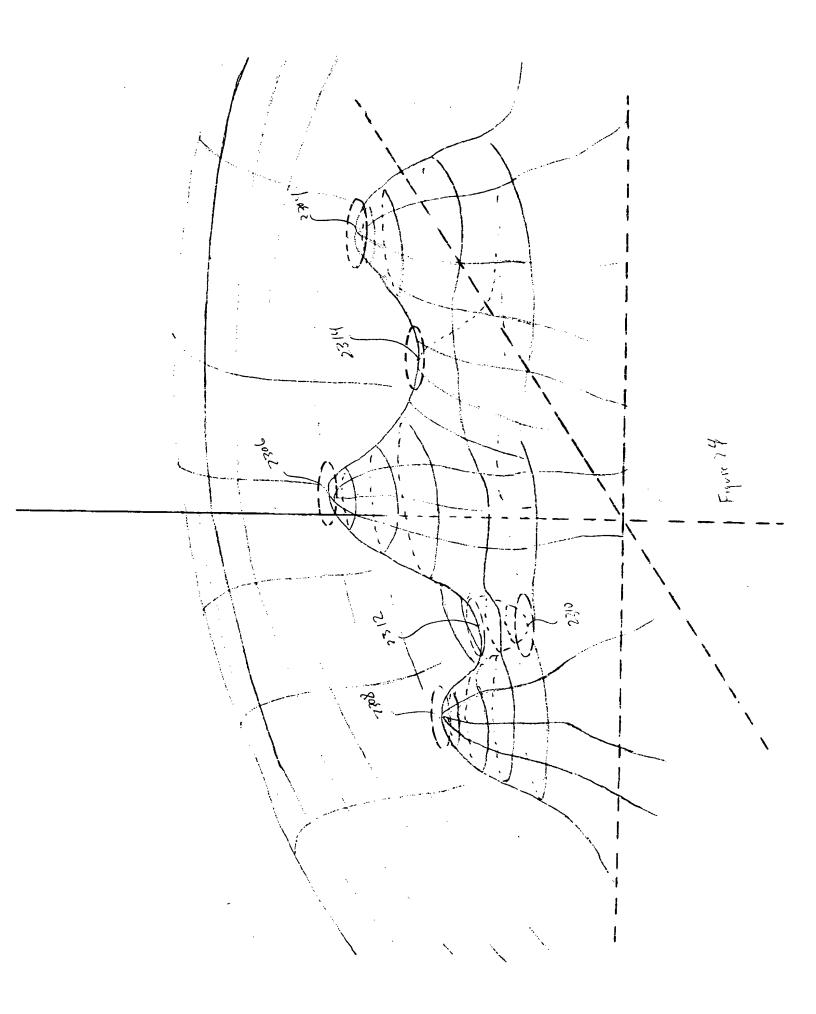
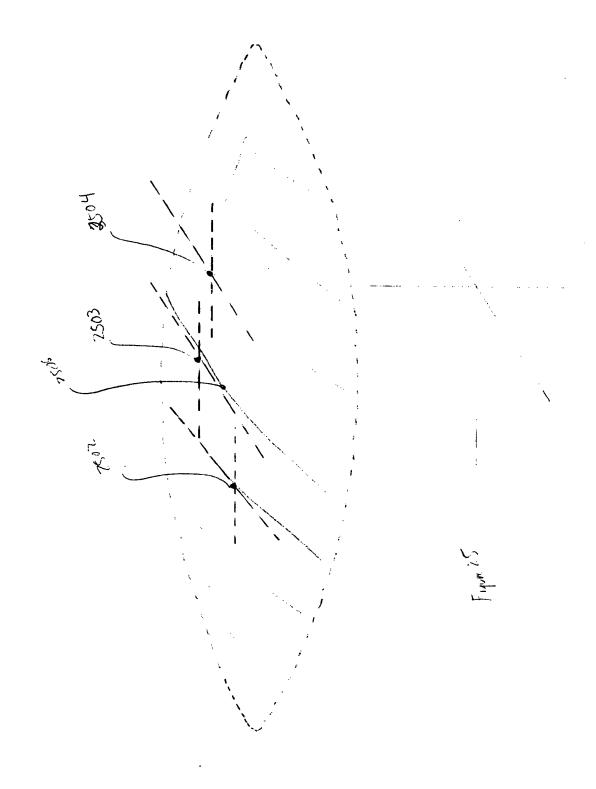
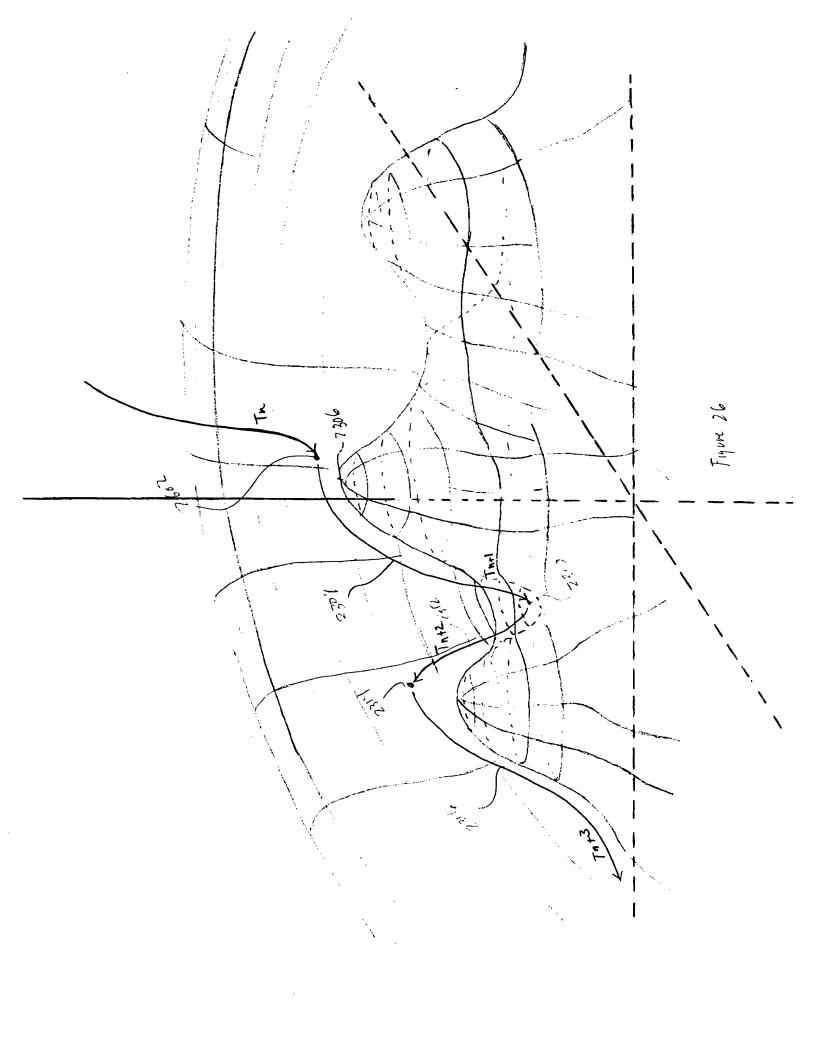
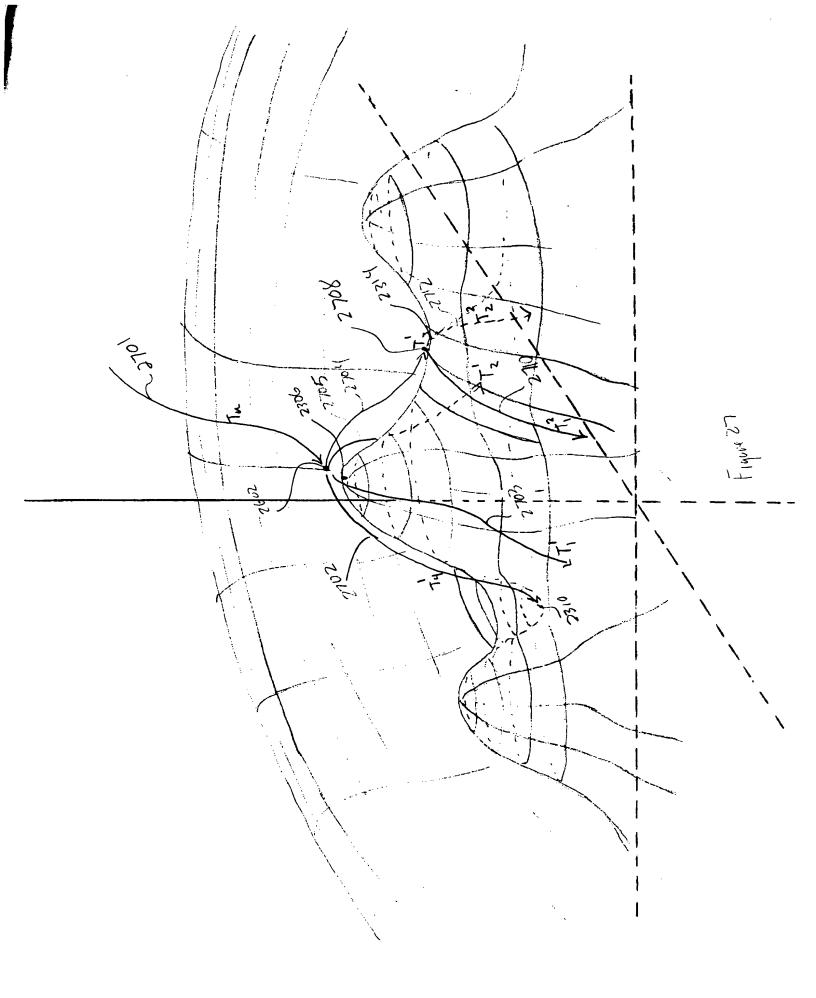


Figure 22









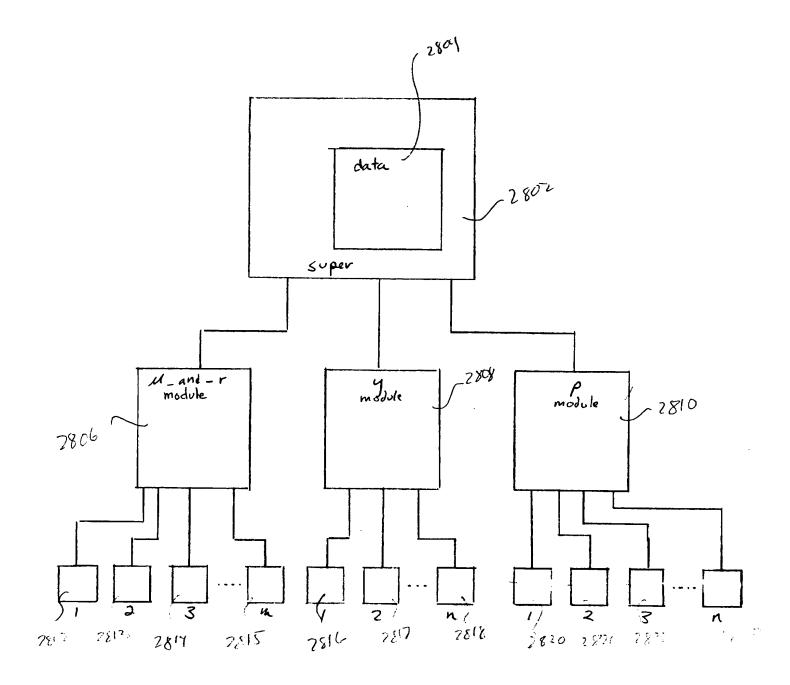
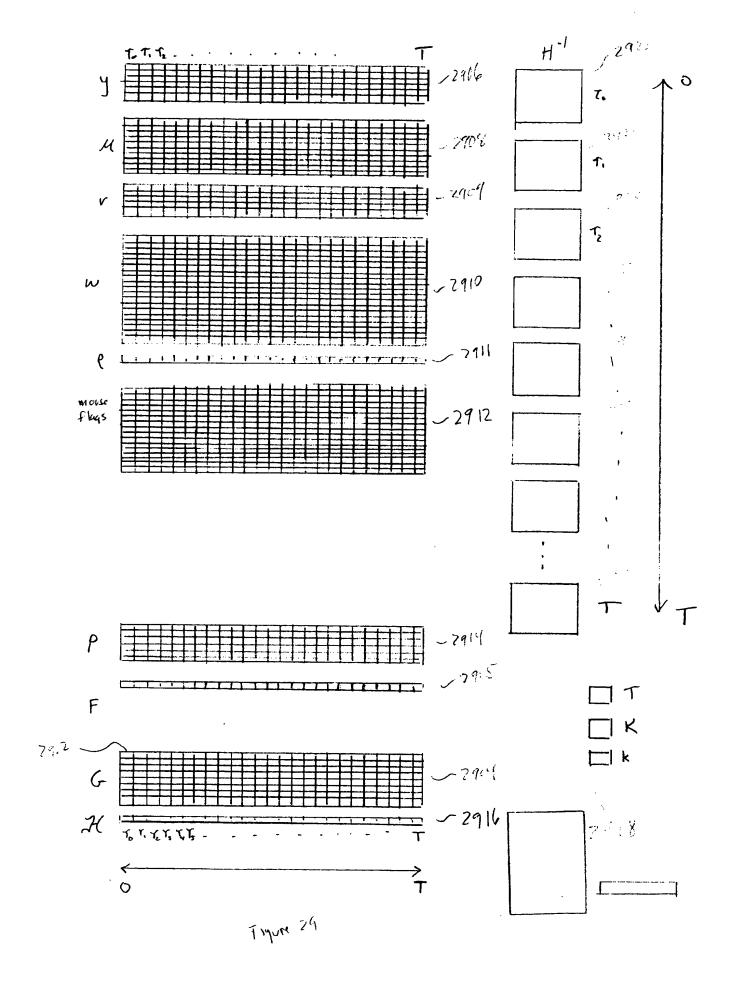
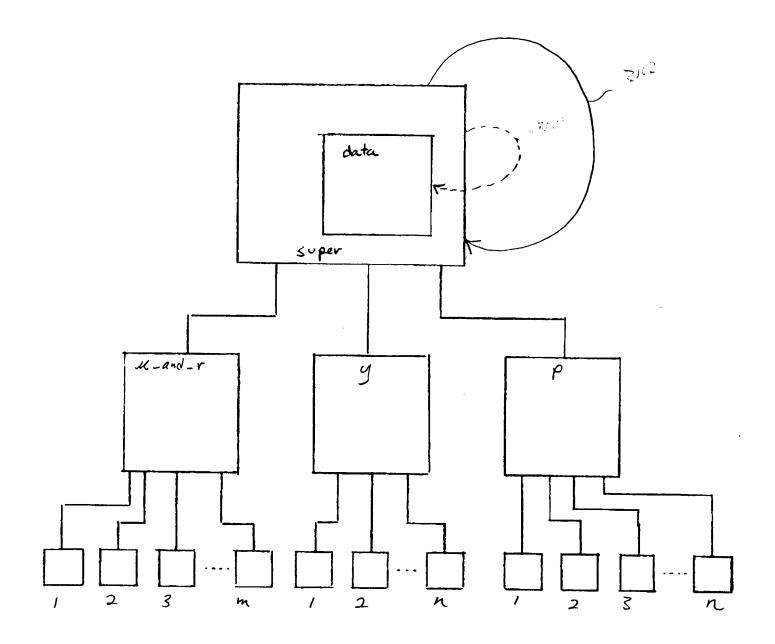
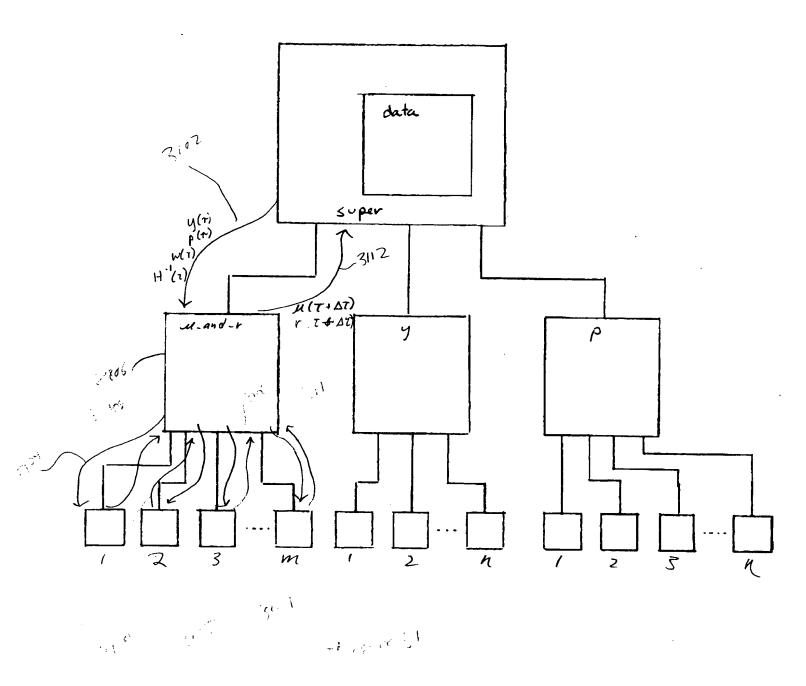


Figure >8

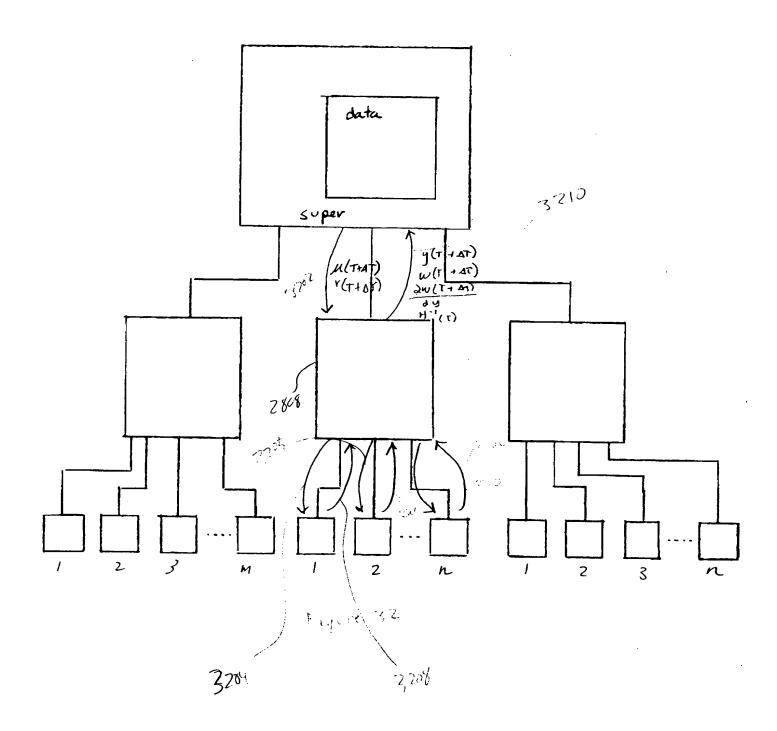


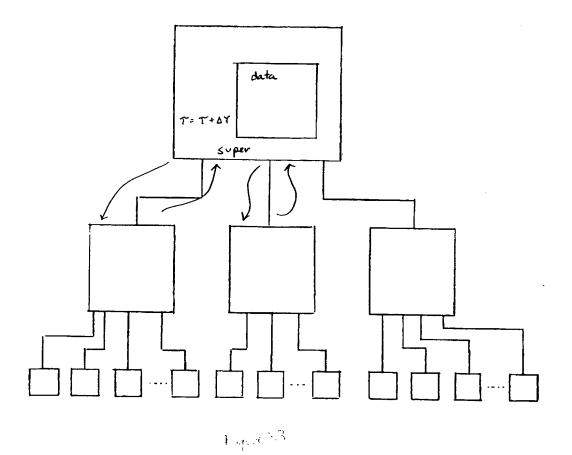


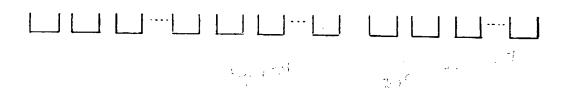
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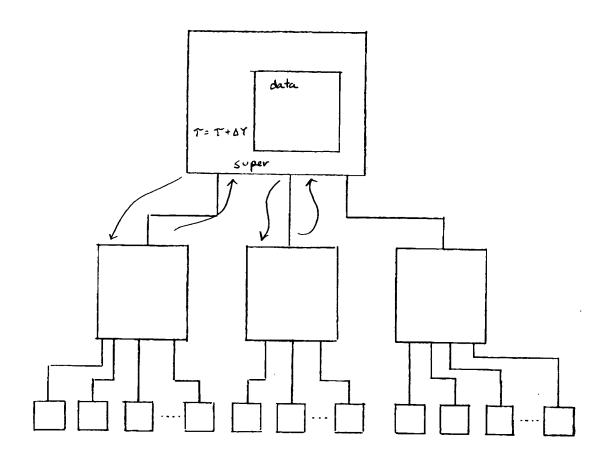
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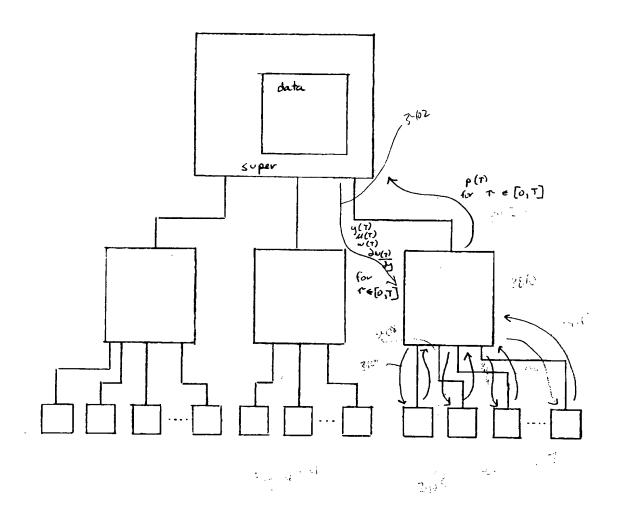


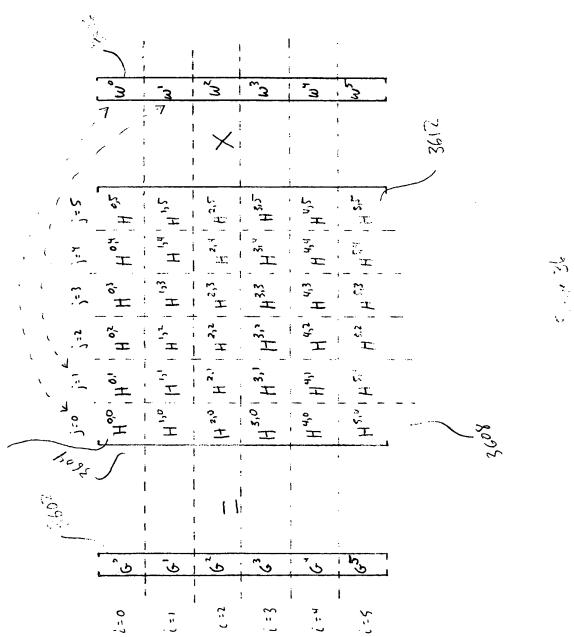


. . . .

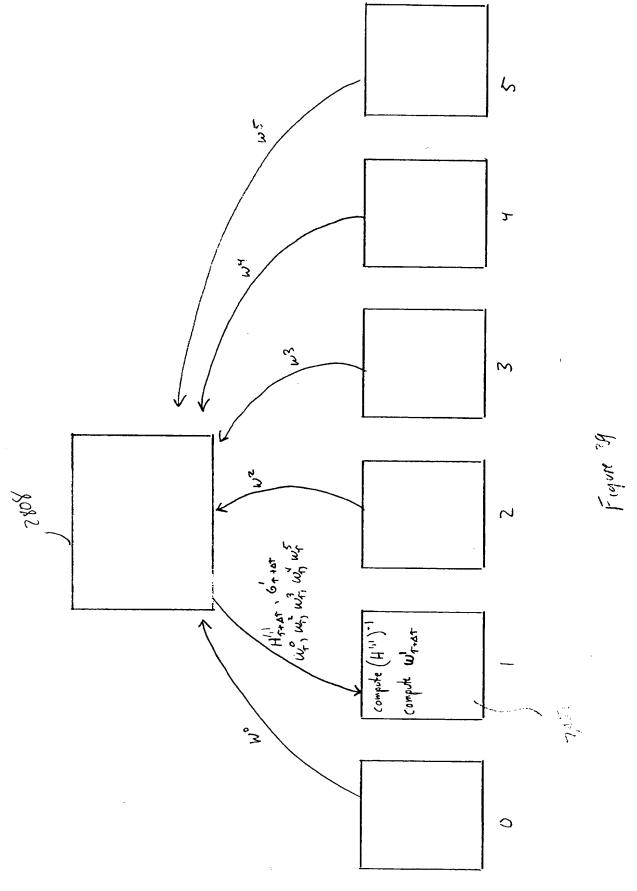


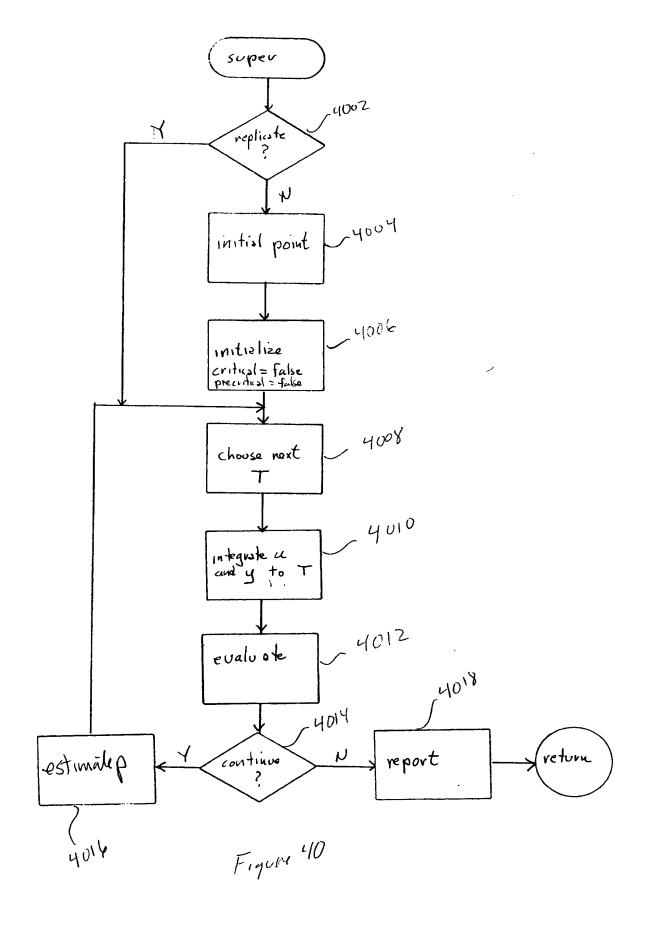
Fagure 53

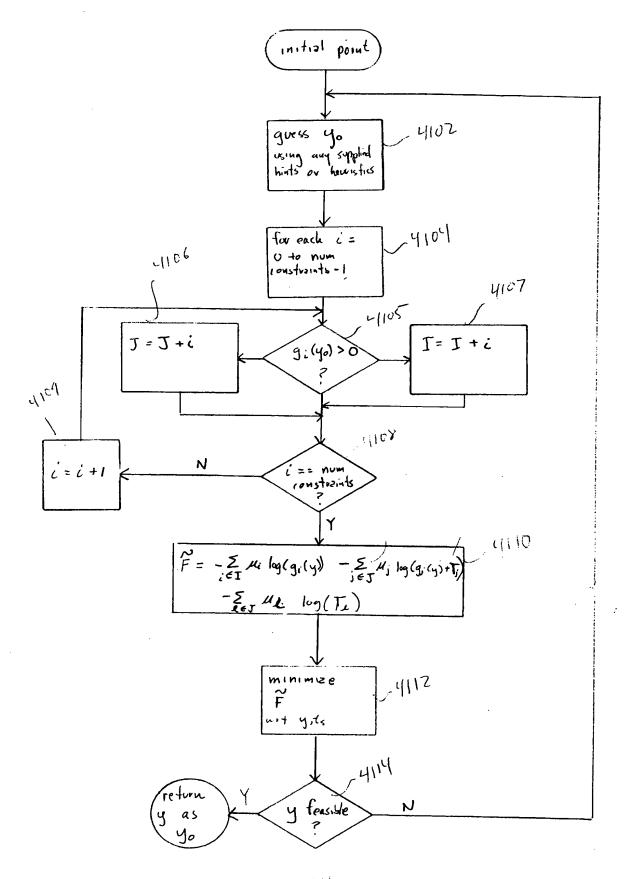




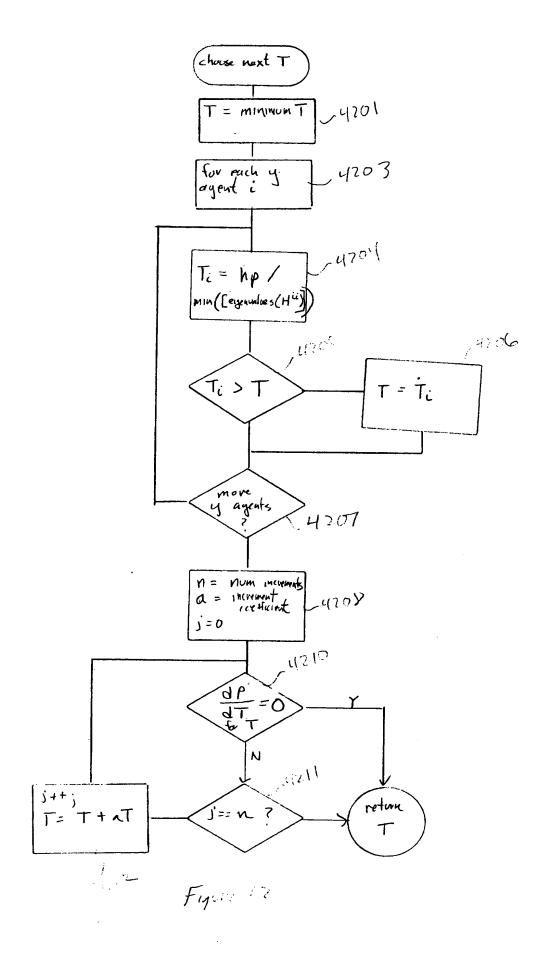
 $\begin{bmatrix} 1 \\ 1 \end{bmatrix} = \begin{bmatrix} 1 \\ 1 \end{bmatrix} \times \begin{bmatrix} 1 \\ 1 \end{bmatrix} = \begin{bmatrix} 1 \\ 1 \end{bmatrix}$ $\begin{bmatrix} \mu_{1i} \end{bmatrix} \times \begin{bmatrix} \mu_{1i} \end{bmatrix} + \begin{bmatrix} \mu_{1i} \end{bmatrix} \times \begin{bmatrix} \mu_{2i} \end{bmatrix} + \begin{bmatrix} \mu_{1i} \end{bmatrix} + \begin{bmatrix} \mu_{1i} \end{bmatrix} \end{bmatrix} + \begin{bmatrix} \mu_{2i} \end{bmatrix} + \begin{bmatrix} \mu_{2i} \end{bmatrix} + \begin{bmatrix} \mu_{2i} \end{bmatrix} \end{bmatrix} + \begin{bmatrix} \mu_{2i} \end{bmatrix} \times \begin{bmatrix} \mu_{2i} \end{bmatrix}$ $\begin{bmatrix} H^{i,o} \end{bmatrix} \times \begin{bmatrix} w^{o} \end{bmatrix} + \begin{bmatrix} H^{i,i} \end{bmatrix} \times \begin{bmatrix} w^{i} \end{bmatrix} + \begin{bmatrix} H^{i,i} \end{bmatrix} \times \begin{bmatrix} w^{2} \end{bmatrix} + \begin{bmatrix} H^{i,i,3} \end{bmatrix} \times \begin{bmatrix} w^{3} \end{bmatrix} + \begin{bmatrix} H^{i,i,4} \end{bmatrix} \times \begin{bmatrix} w^{3} \end{bmatrix} + \begin{bmatrix} H^{i,5} \end{bmatrix} \times \begin{bmatrix} w^{5} \end{bmatrix} \end{bmatrix}$ $\begin{cases} \frac{3}{2} \left[\frac{3}{2}$ (= 1 , for example







Figure



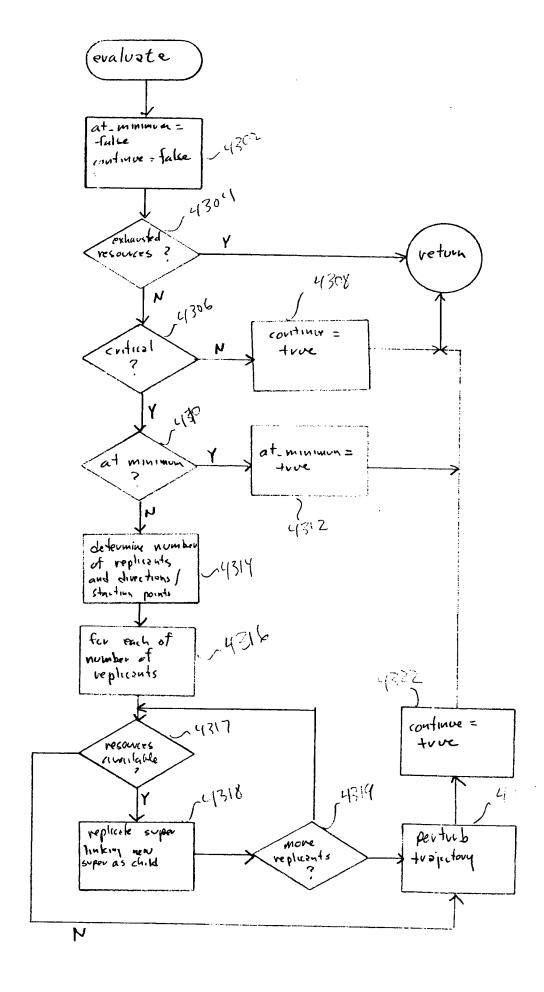
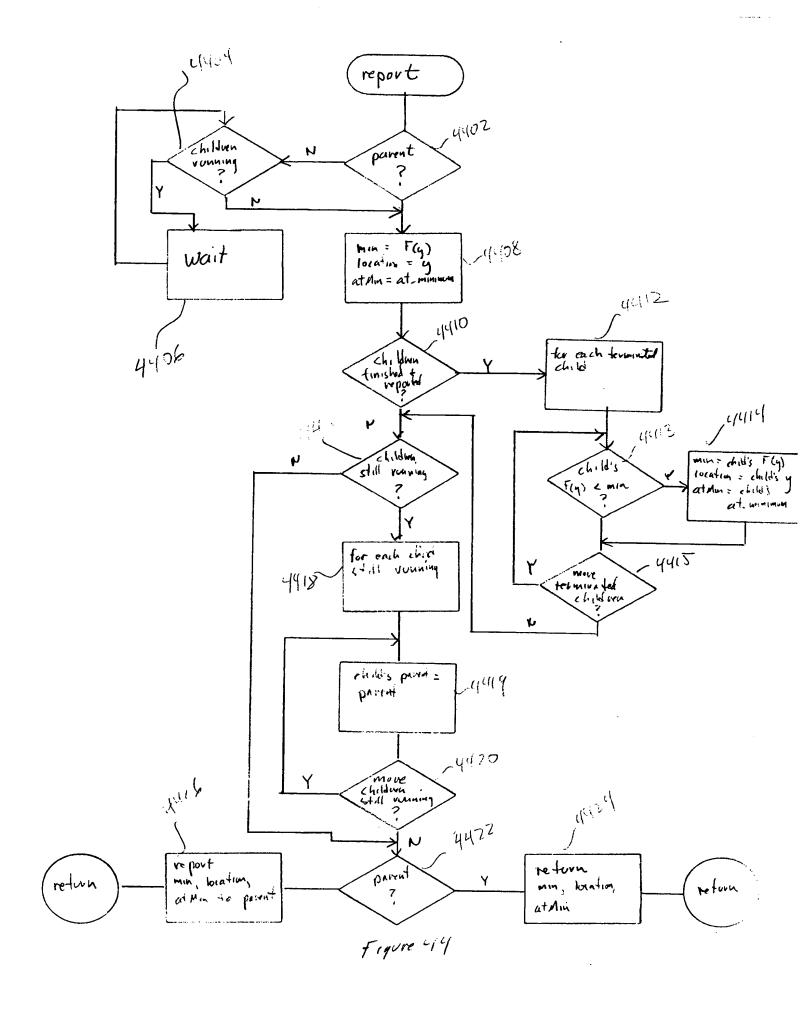


Figure 43



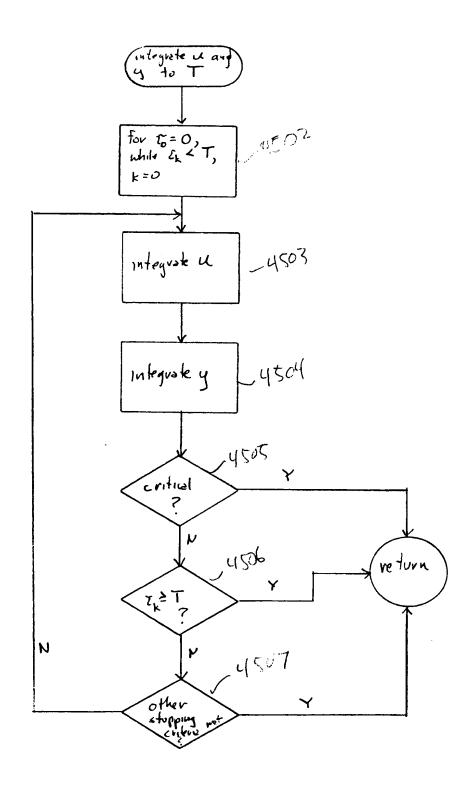
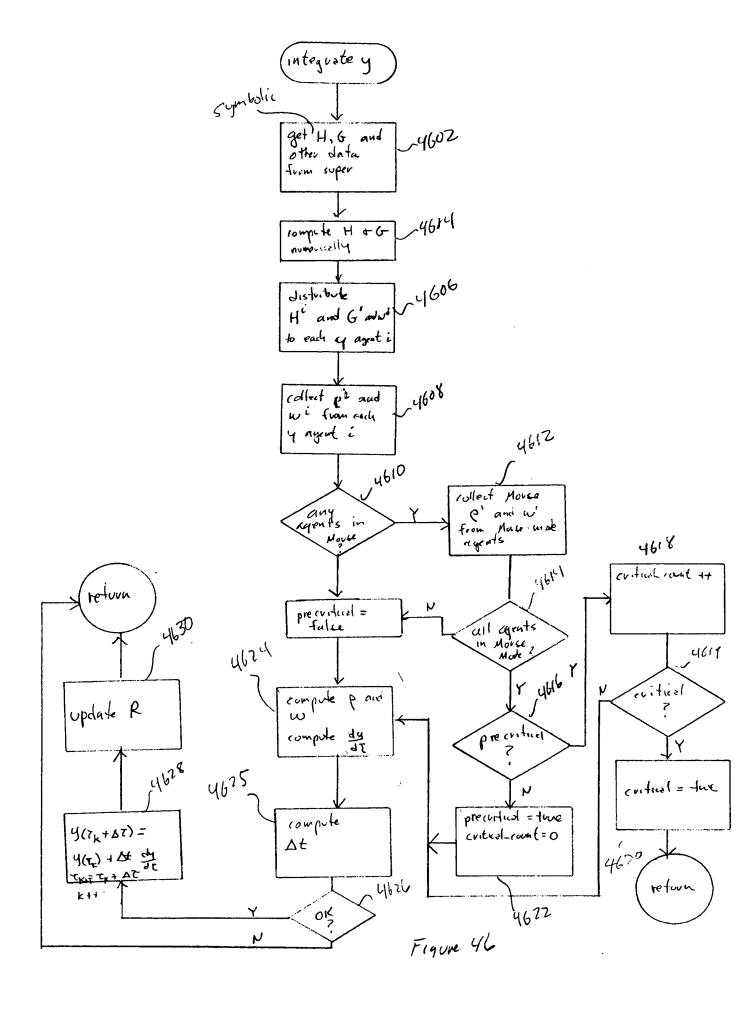


Figure 45



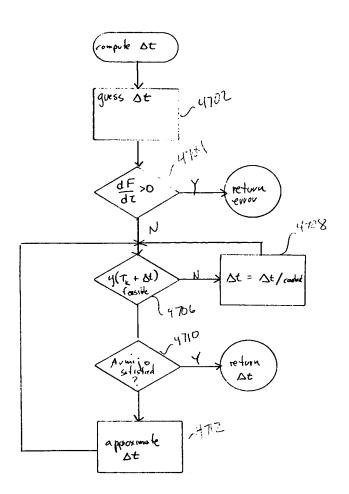
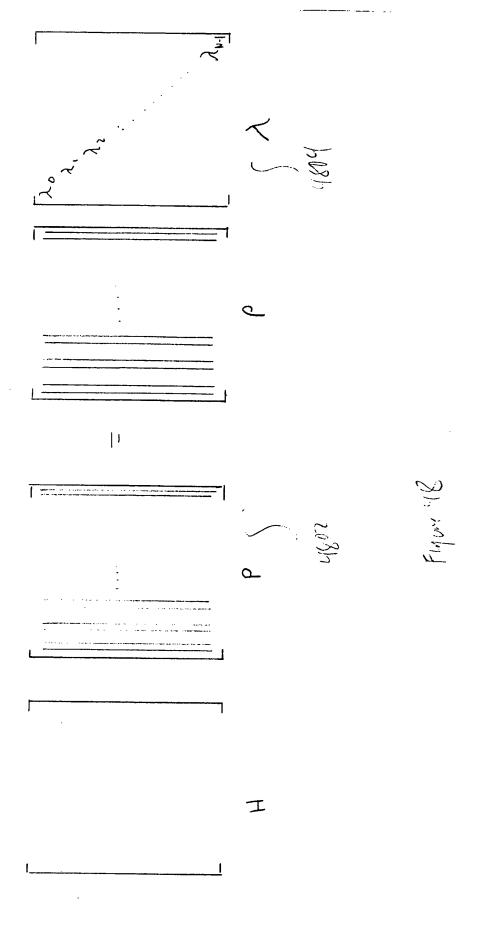


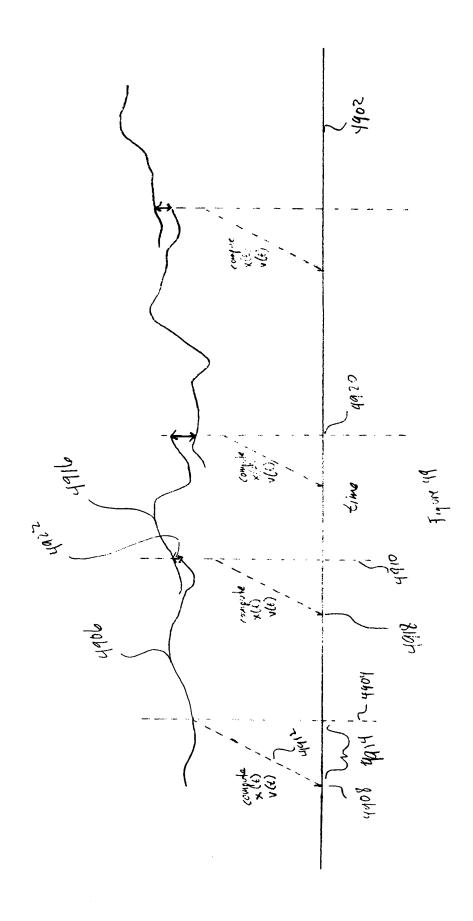
Figure 17

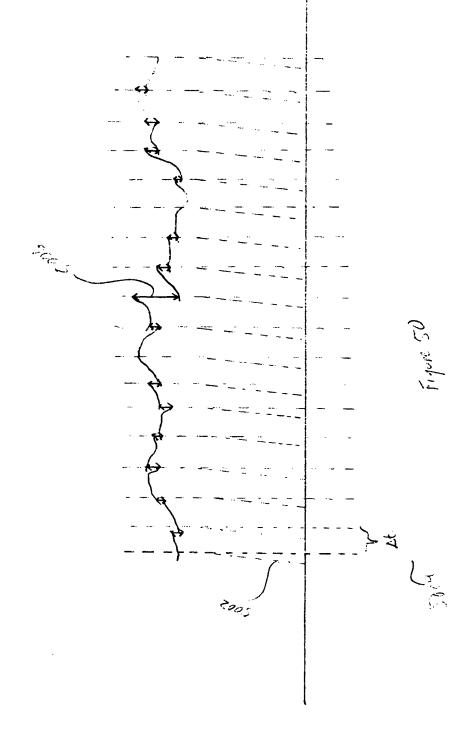
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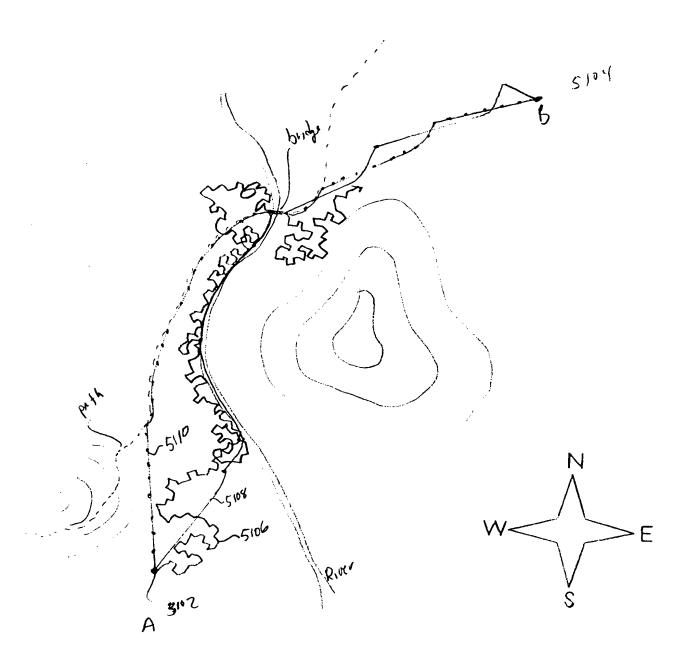


Figure 51

